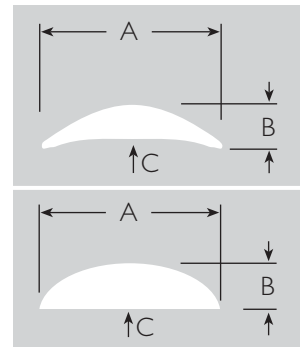
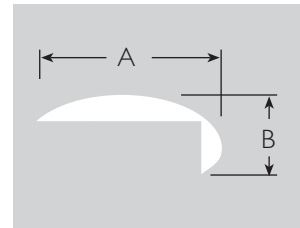


DIE No.	A	B	C	D	R1	R2	R3	kg/m	P
HALF ROUND									
UA 1443	12.50	4.50	CONCAVE					0.104	29
UA 1444	16.00	4.50	CONCAVE					0.119	36
UA 1445	19.00	4.50	CONCAVE					0.113	42
UA 1446	25.50	4.50	CONCAVE					0.149	54
UA 1447	32.00	6.00	CONCAVE					0.275	68
UA 1448	38.00	6.00	CONCAVE					0.325	79
UA 3149	45.86	15.00	FLAT					1.337	104
UA 1449	51.00	6.00	FLAT					0.578	105



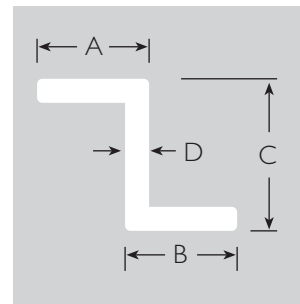
COPE MOULD

UA 1501	18.50	18.50						0.181	68
UA 1500	23.80	8.26						0.149	59
UA 1499	34.43	14.53						0.346	88



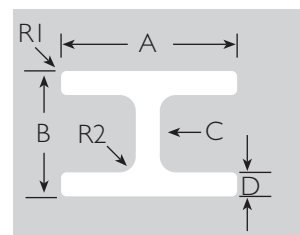
ZED

UA 1221	16.00	20.00	25.00	1.60				0.251	119
UA 2983	18.50	20.00	15.00	1.50	B LEG 2.75			0.267	104
UA 6725	19.00	19.00	25.40	2.00				0.327	118
UA 1222	20.00	20.00	25.00	3.00				0.480	124
UA 4446	25.00	15.00	64.00	4.00				1.036	200
UA 1639	25.00	19.00	17.00	1.60				0.250	118
UA 1223	25.00	25.00	30.00	3.00				0.602	154
UA 2361	25.00	38.00	39.50	1.50				0.403	202
UA 1487	31.80	31.80	152.40	3.00				1.701	427
UA 5813	40.00	48.00	55.00	6.00				2.122	273



I BEAM

UA 1196	40.00	40.00	3.00	3.00				0.927	234
UA 1195	45.00	50.00	2.50	2.50				0.915	275
UA 3798	53.00	80.00	3.00	3.00	F			1.448	360
UA 1493	69.90	102.00	3.43	5.54	LIPPED			3.083	490
UA 4389	100.00	150.00	7.10	9.50		11.10		7.926	665



R = Radiused corner

DIAGRAMS ACTUAL SIZE UNLESS OTHERWISE INDICATED. DIAGRAMS ARE SCHEMATIC ONLY AND NOT INTENDED AS SPECIFICATION DRAWINGS.
OAD = OVERALL DIMENSIONS
P = EXT PERIPHERY
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